

## **Forklift Attachment**

Forklift Attachments Yukon - Without forklift attachments, many jobs would be difficult, if not impossible. The wide range of forklift attachments make most jobs not only possible but also safer and quicker. In addition to general forklift training, operators must be properly training for each attachment they intent to use. There are many non-hydraulic attachments and hydraulic attachments available for forklift attachments. They provide many benefits including decreasing fuel consumption, time, man-power, damage to stock and employee accidents. Equipment Considerations A forklift attachment can replace an existing forklift attachment or can be added to a forklift that does not already have one. Several equipment-related factors must be considered before any forklift attachment is replaced or added. These considerations include: 1. The forklift type; 2. The forklift's capacity; 3. The carriage type; and 4. The number of hydraulic functions. Failure to properly consider these factors will increase the safety risk associated with operation of a forklift and its attachments and increase the risk for damage to the forklift, the attachment and surrounding area, including stock. There are further safety issues to take into consideration which can be discussed in more detail below. Forklift Rating and Re-Rating These machines are provided with lift capacity ratings from the manufacturer that need adjusting when changing or adding any forklift attachments. There are calculators available online from forklift attachment manufacturers to estimate each attachments particular lifting capacity. However, only the forklift manufacturer can provide accurate lifting capacities. Prior to installing any attachment, it is important to contact the local authorized dealer of the forklift brand being used and request that they re-rate the forklift in accordance with the attachment being considered for use. Once the forklift manufacturer has re-rated the machine, it will ideally have a new specification plate that is factory authorized. The upgraded specification plate replaces the original plate and needs to be installed with the new forklift rating showing. Equipment Upgrades When dealing with forklift attachments it is important to note that a forklift's hydraulic function is made up of a valve on the forklift with a lever located close to the operator which provides two passages of pressurized hydraulic oil to power the attachment features. Note that not every attachment is hydraulic; however, the hydraulic attachments provide more features compared to the number of valves the forklift offers. When this happens, the forklift needs to have one or more valves added. There are several methods of adding a valve. Forklift manufacturers make accessories for valve and hose routing. However, the parts and labor to install these can be so expensive as to make this option impractical. Another possibility is to install a cable reel, solenoid valve and hose to divert oil from an alternate location. The main issue is that the cable reels and hose may block the view of the operator and these items can be damaged. Kits are available that rely on a solenoid valve and certain hoses to transform the reinforced braid to additionally function as an electrical conduit. Because these hoses replace the existing hoses housed in the forklift, the hoses are safe from damage while keeping the operator's field of vision clear. Safety Considerations Prior to fitting any type of forklift attachment, proper training must be obtained. The operator needs to be able to remove, fit and operate the attachment. There are 2 vital safety factors to think about before operating any type of forklift attachment. Firstly, it is important to note that any kind of forklift attachment will reduce the machine's nominal load rating. The nominal load rating is computed with a stock fork carriage and forks. However, the actual load rating may be substantially lower. Secondly, the forklift's center of gravity will be affected when any forklift attachment is added. This will reduce the forklift's stability. Since the attachment's weight is prominent in front of the fulcrum point on the forklift, the operator needs to drive the machine as though it is partially loaded even before it is carrying a load. Operators need to travel gently and slowly every time they use an attachment and take extra care while turning. Check the forklift's capacity to ensure that every attachment is listed on the data plate. Specific safety checks must be made prior to using each forklift attachment. The attachment must be: 1. Appropriate for the specific forklift being used; 2. Appropriate for the specific load; 3. Attached correctly; 4. Properly

locked; and 5. Permitted on the forklift's data plate. List of Common Forklift Attachments Below is a list of popular forklift attachments and their general uses. There are numerous forklift attachments and this list will cover the most popular. The variety of attachments can drastically increase efficiency for many jobs. SIDESHIFTER: The operator can manipulate the forks laterally with a sideshifter. This allows for easier load placement without having to move the entire forklift. FORK POSITIONERS: Fork positioners allow the forks to travel apart or together with each other to adjust for different load sizes. DIMENSIONING DEVICES: Provide dimensions for the cargo allowing for more efficient use of warehouse and truck trailer space and often used in conjunction with billing systems based on volume. ROTATOR: Rotators help to right tilted skids and are useful for fast unloading and tackling custom load requirements. Many attachments include a rotator feature. ROLL AND BARREL CLAMP: The roll and barrel clamp allows the forklift to grasp rounded loads including barrels. It is outfitted with different pressure settings to facilitate fragile options and often has a rotate function to simplify horizontal and vertical positioning. CARTON AND MULTIPURPOSE CLAMP: The carton and multipurpose clamp is for grasping loads with a squared shape. It also features pressure settings to handle bales, boxes and cartons. POLE ATTACHMENTS: Pole attachments are long metal poles in place of the forks. They are useful for picking up linoleum and rolled up carpet or similar items. SLIP SHEETER OR PUSH-PULL: The slip sheeter or push-pull allows the operator to move sheets by clamping onto slip sheets. This is an option instead of relying on pallets. The slip sheet can be moved onto thin and wide metal forks to simplify loading or unloading by pushing the slip sheet. The "Save" variation allows the slip sheet to be taken off for reuse later. The "Standard," attachment variation is another option. DRUM HANDLER: Allows for grasping drums, either with a spring-loaded jaw to grip the top lip of a drum, or with arms that encircle the drum, for transport. DRUM AND STORAGE BIN TIPPER: The drum and storage bin tipper is designed for easier transport of liquid items or loose materials into bigger containers. MAN BASKET: The lift platform known as a man basket is designed to transport workers vertically. It is outfitted with brackets and railings to anchor safety harnesses. TELESCOPIC FORKS: Allows operation in a warehouse using two pallet stacking where one shelf is placed directly behind another with no aisle between the two. SCALES: Enables operators to simultaneously weigh and transport pallets, eliminating the need to interrupt transport to travel to scales, and can be obtained in legal-for-trade weights for operations that bill by weight. SINGLE-DOUBLE FORKS: Allow movement of a single pallet or platform or two pallets side by side. With the correct attachment/s a single forklift can be used for multiple specialist materials handling tasks alongside normal lifting tasks, thus reducing the need for owning a specialist unit alongside a normal unit and the larger running and maintenance costs associated with multiple units. SNOW PLOW: Originally designed for snow removal, snow plow attachments can be used to move other loose items. SKIPS: Allows safe and speedy removal of waste to the appropriate skip or waste compactor. Skips are available in a roll-forward type and a bottom-emptying type. BOOMS AND JIBS: Jibs and boom offer extended forklift reach for transporting loads that are stacked deep or high or that are suspended. There are reach-over, low profile, precision lifting and extendable length options.